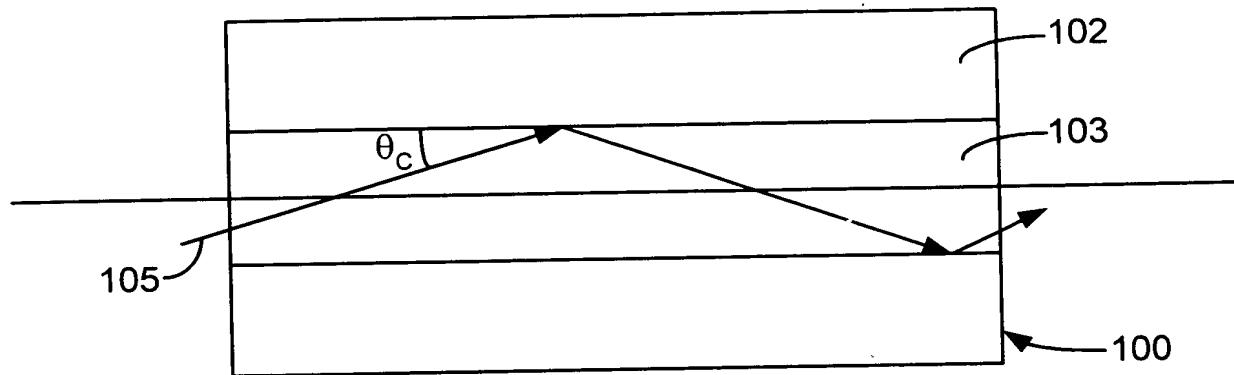
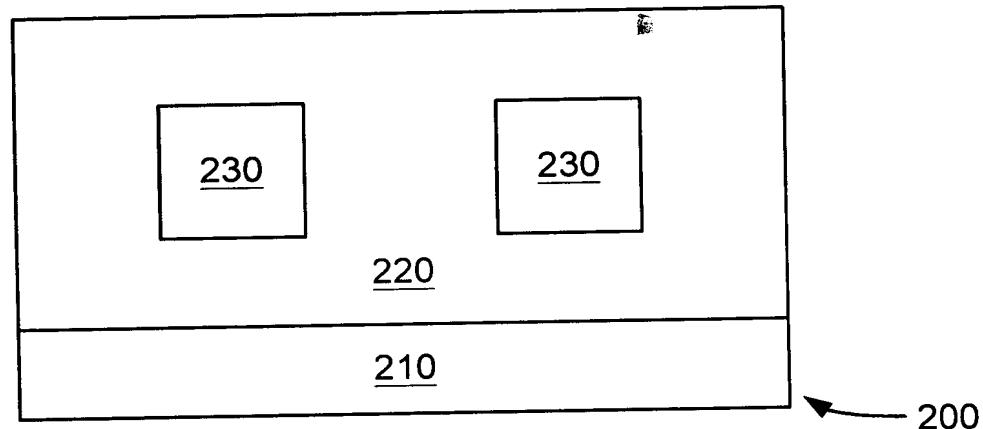


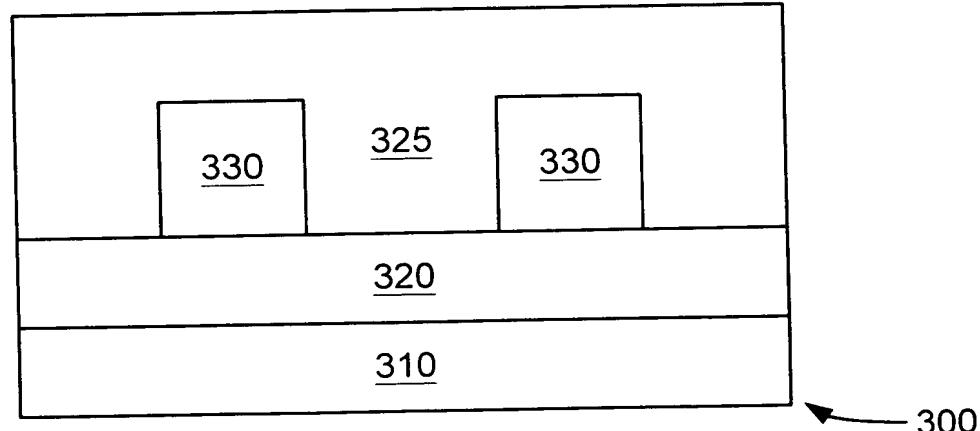
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**FIG. 1.**



**FIG. 2.**



**FIG. 3.**

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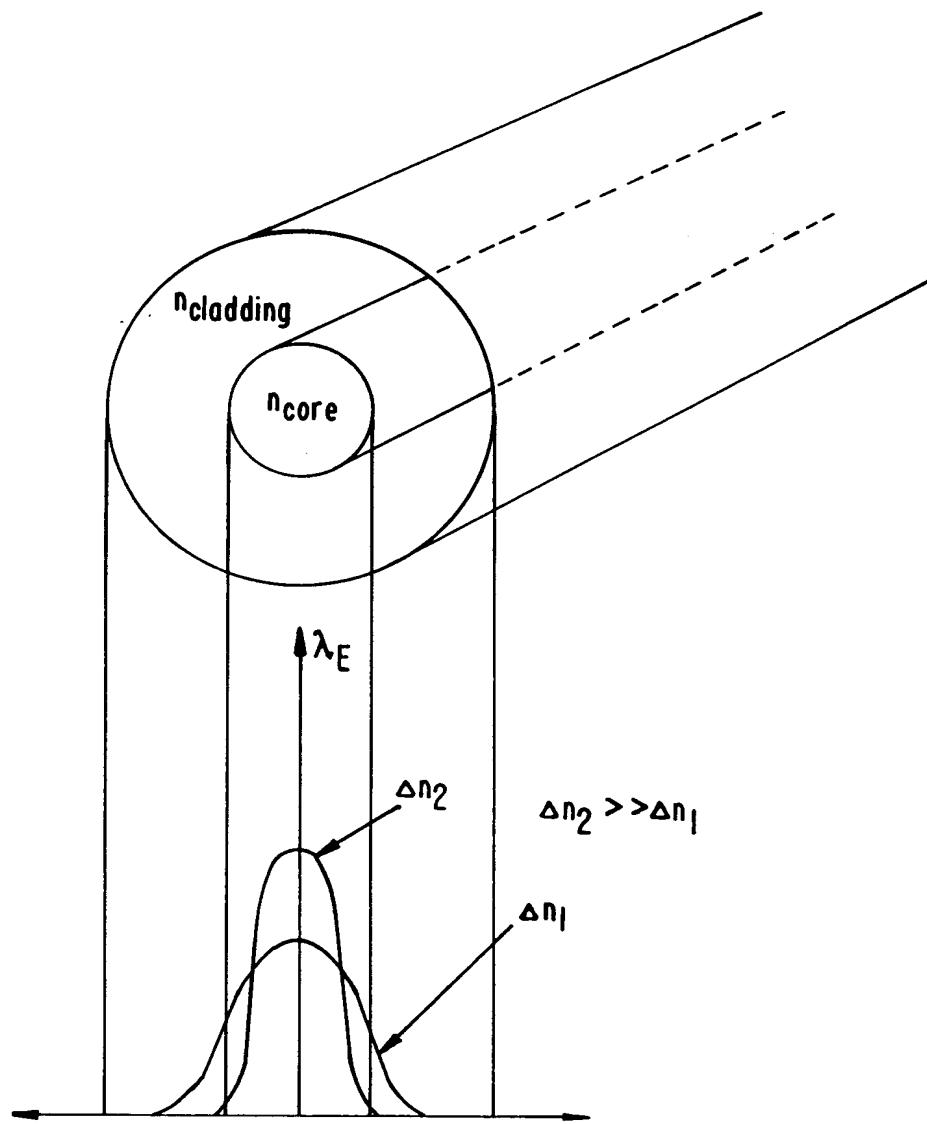
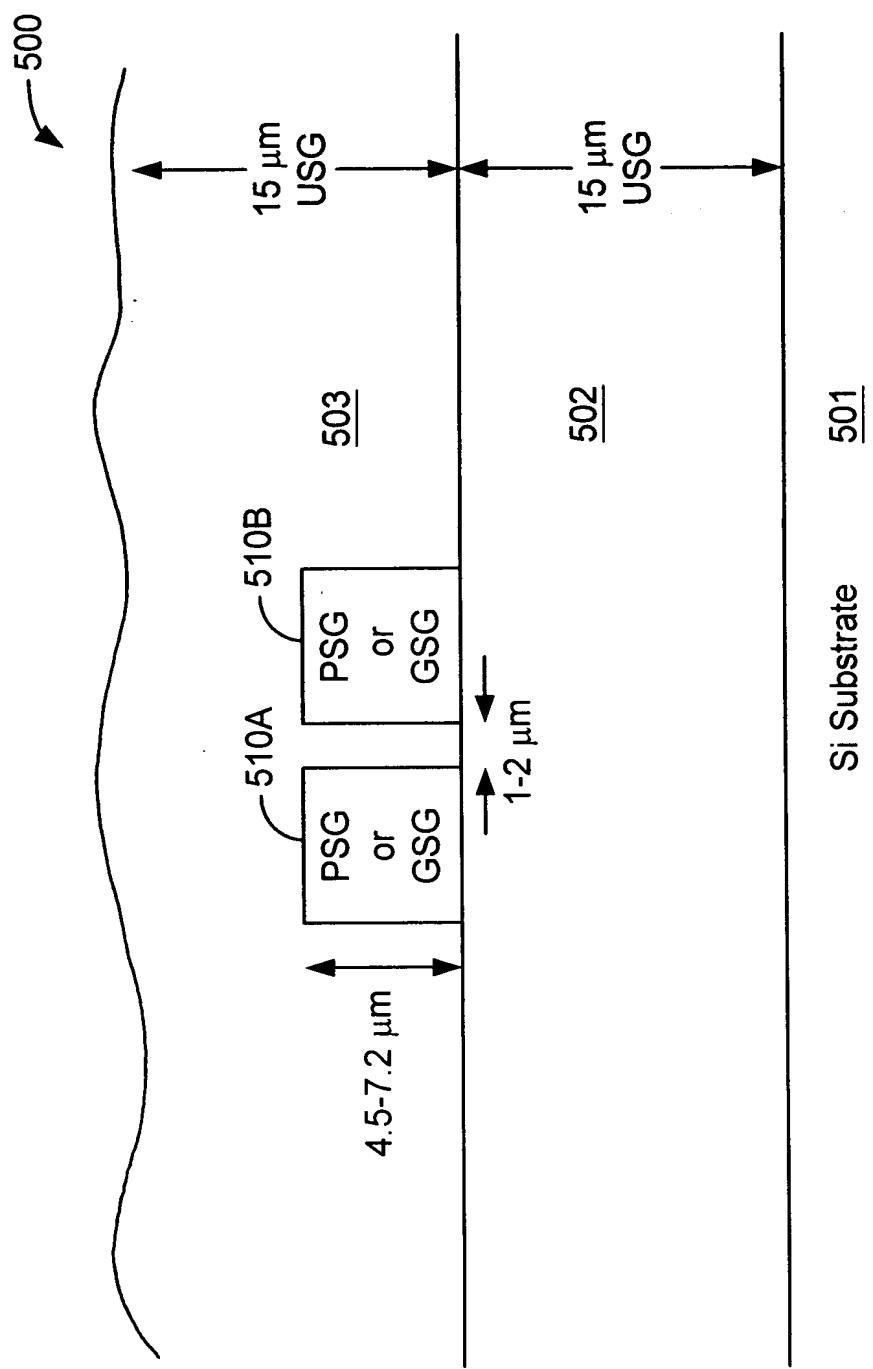


FIG 4.

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**FIG. 5.**

Title: Method of Manufacturing . . .  
Inventors: Hichem M' Saad et al.  
Application No.: 10/020,461  
Attorney Docket: 016301-043700US  
Filing Date: December 14, 2001  
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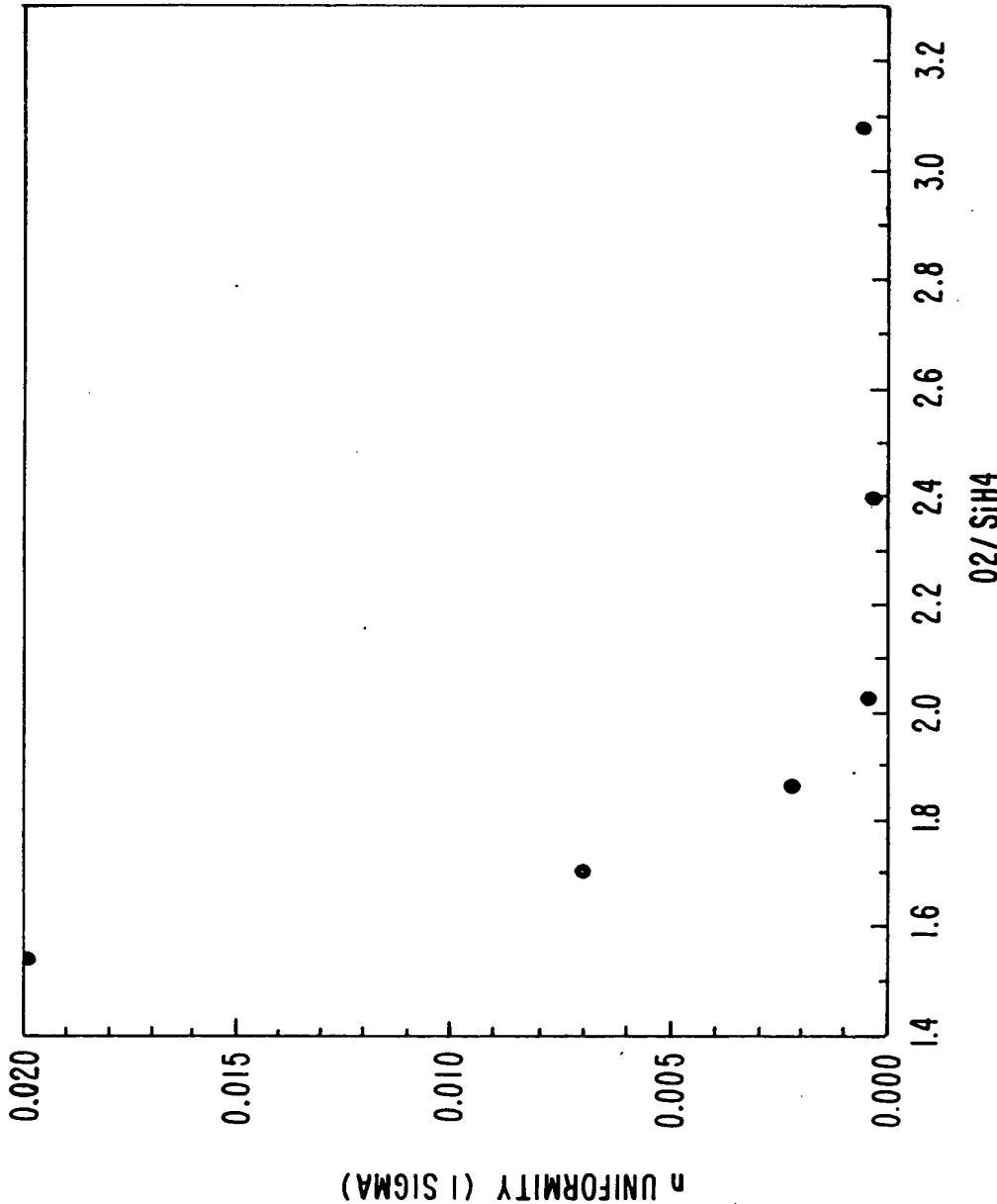
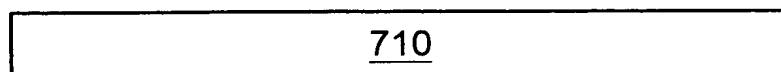
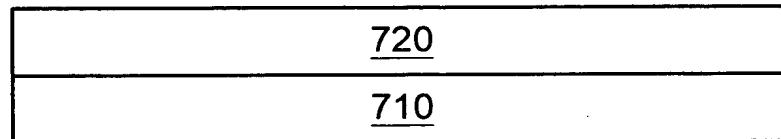


FIG. 6.

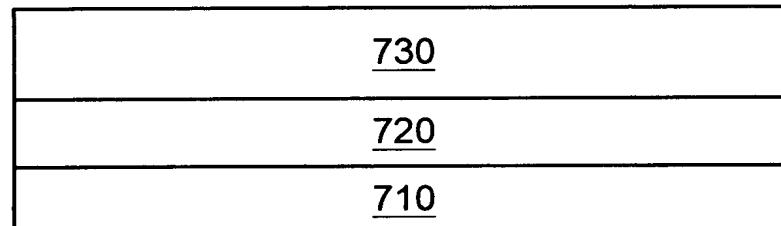
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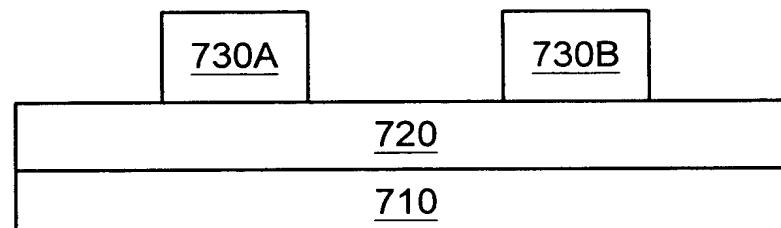
**FIG. 7A.**



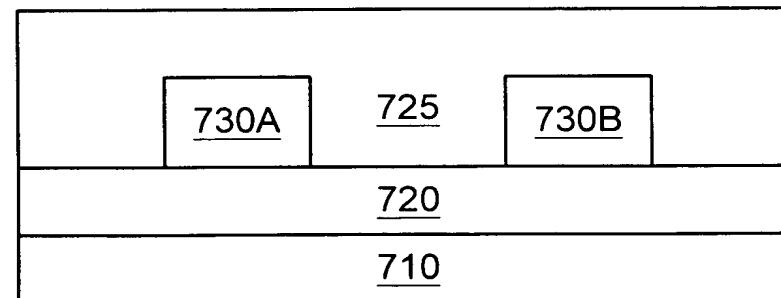
**FIG. 7B.**



**FIG. 7C.**



**FIG. 7D.**



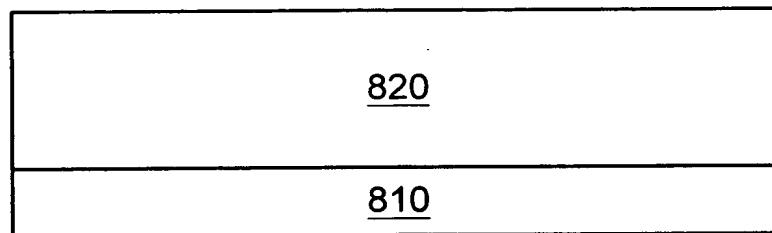
**FIG. 7E.**

Title: Method of Manufacturing . . .  
Inventors: Hichem M' Saad et al.  
Application No.: 10/020,461  
Attorney Docket: 016301-043700US  
Filing Date: December 14, 2001  
Drawing: Sheet 6 of 21

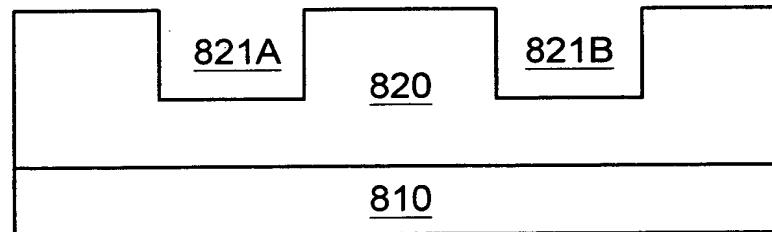
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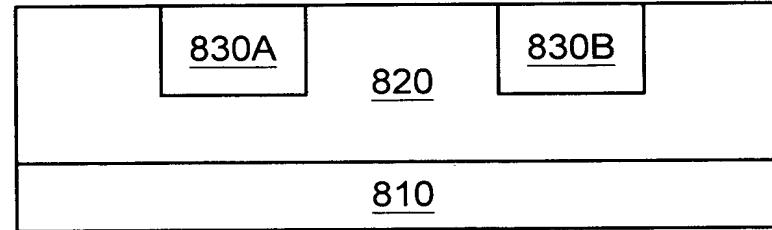
**FIG. 8A.**



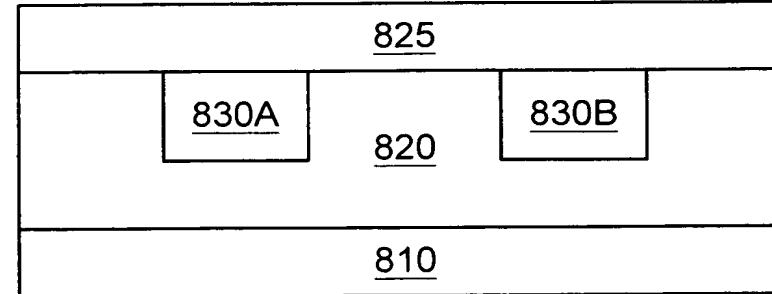
**FIG. 8B.**



**FIG. 8C.**

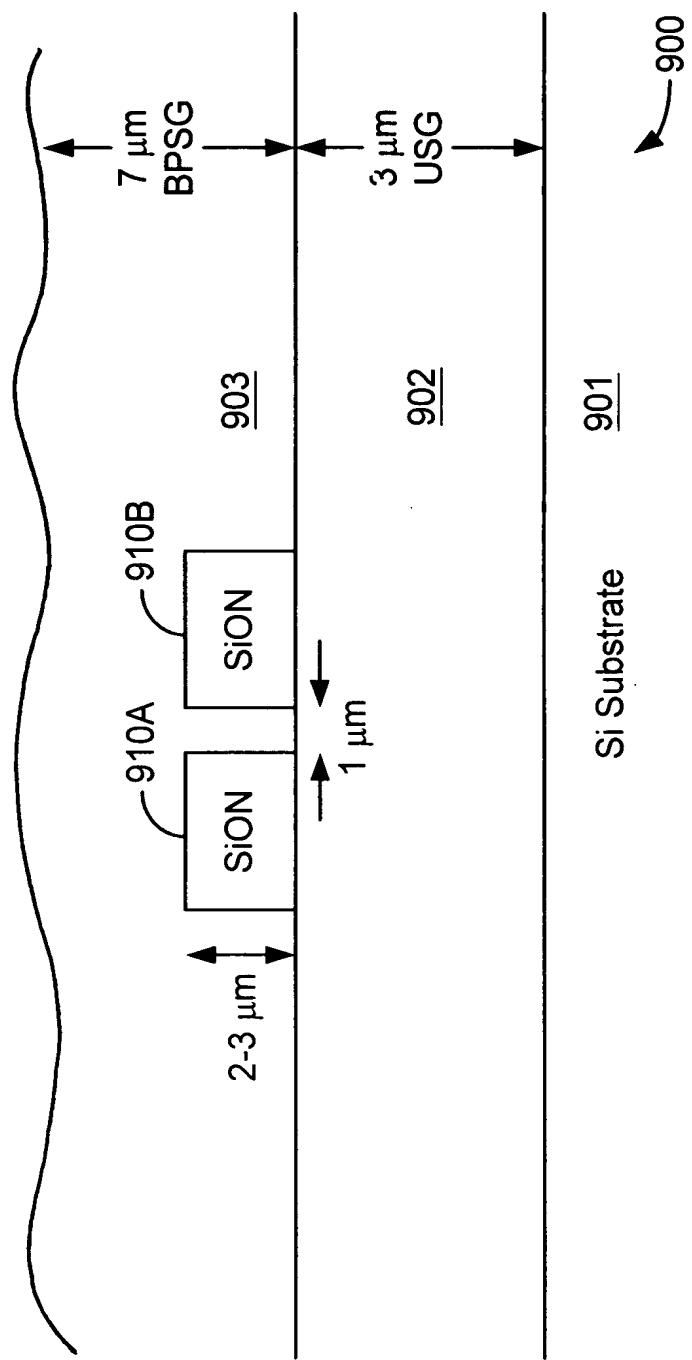


**FIG. 8D.**

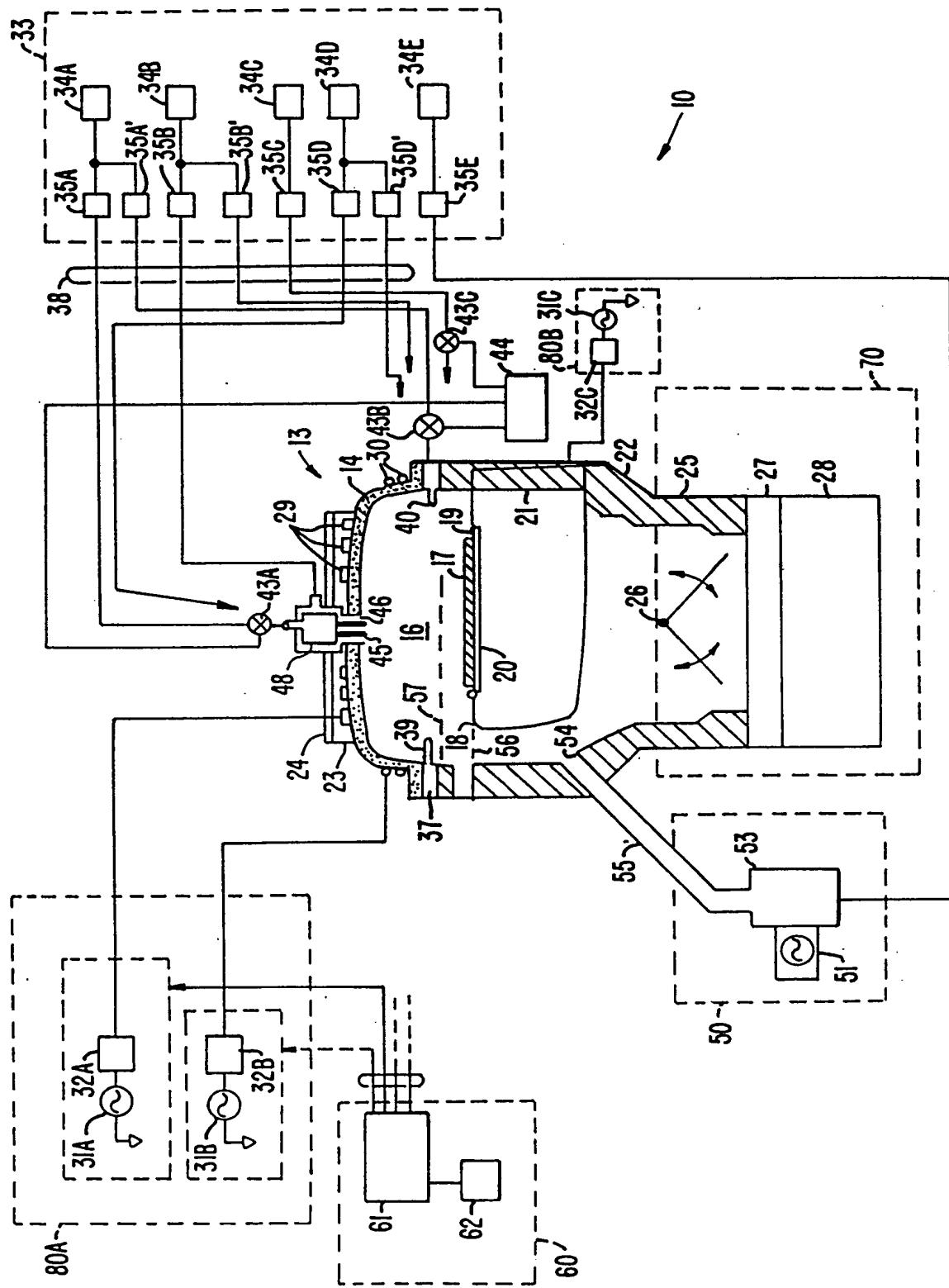


**FIG. 8E.**

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**FIG. 9.**



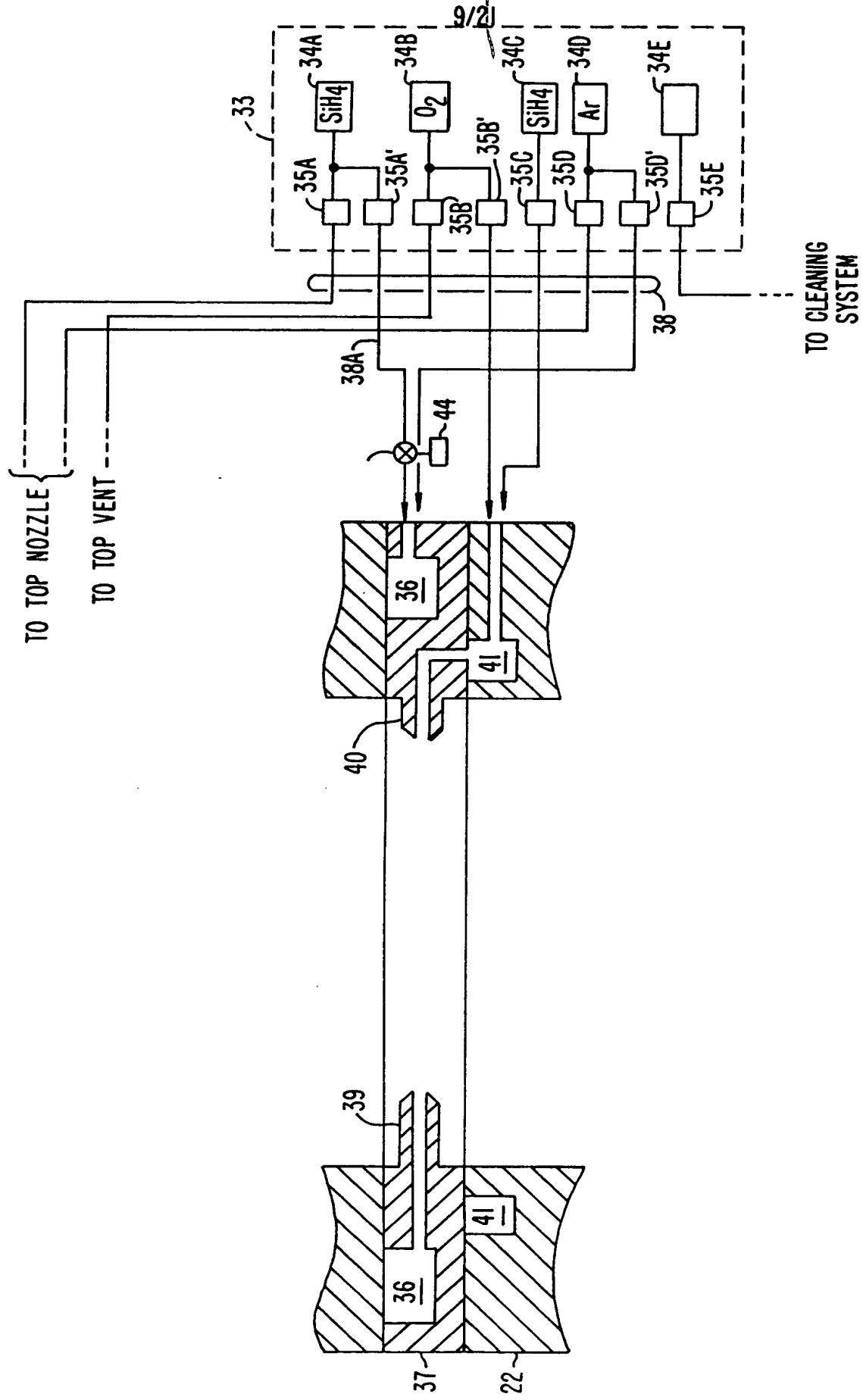


FIG. 10B.

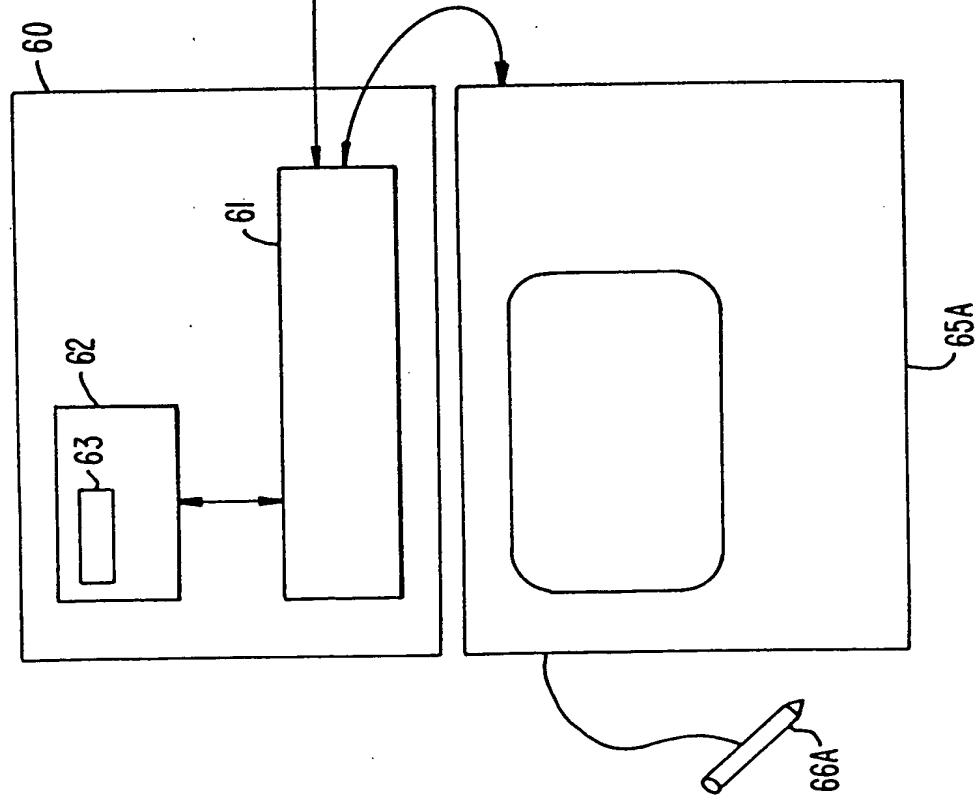
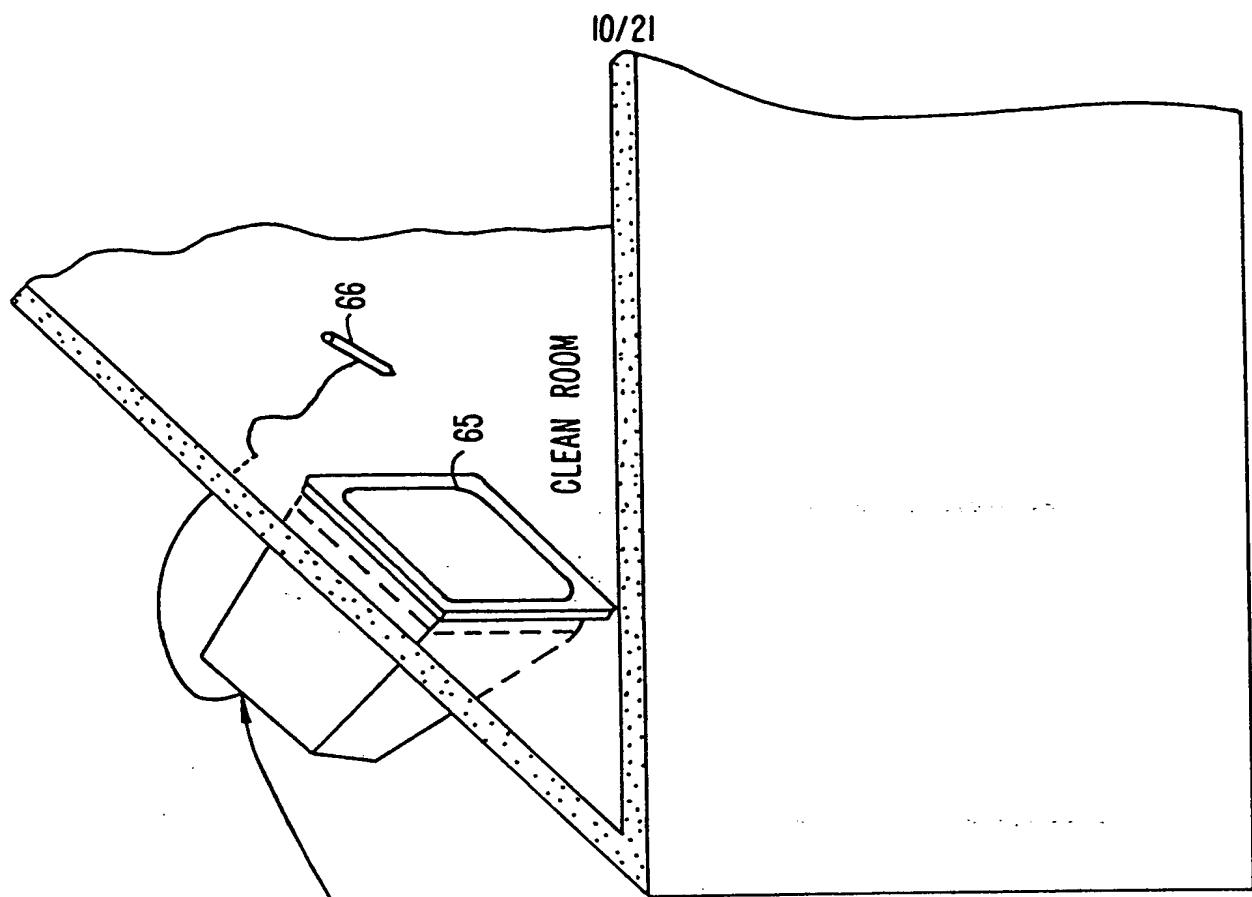


FIG. 10C.

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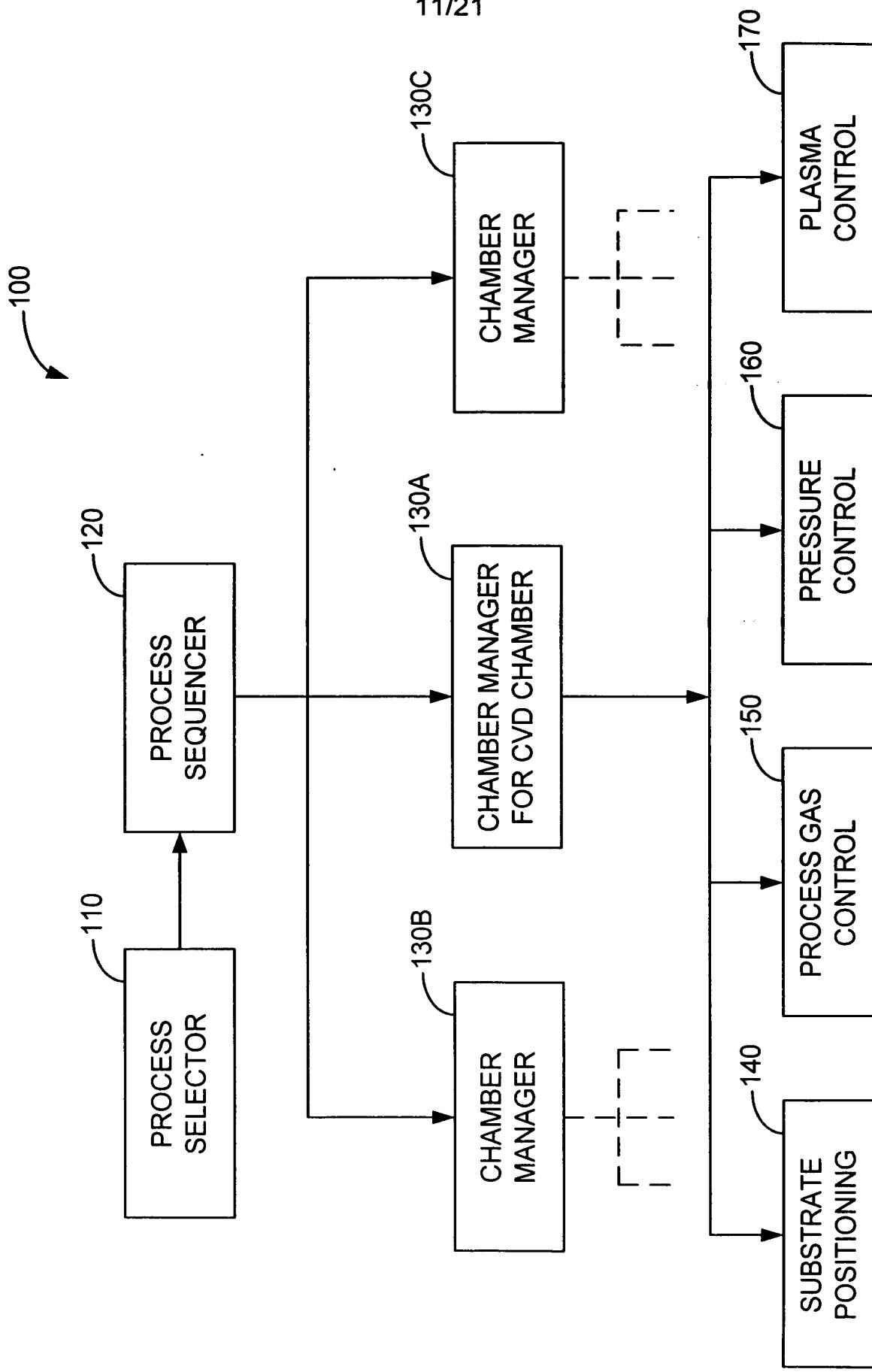


FIG. 10D.

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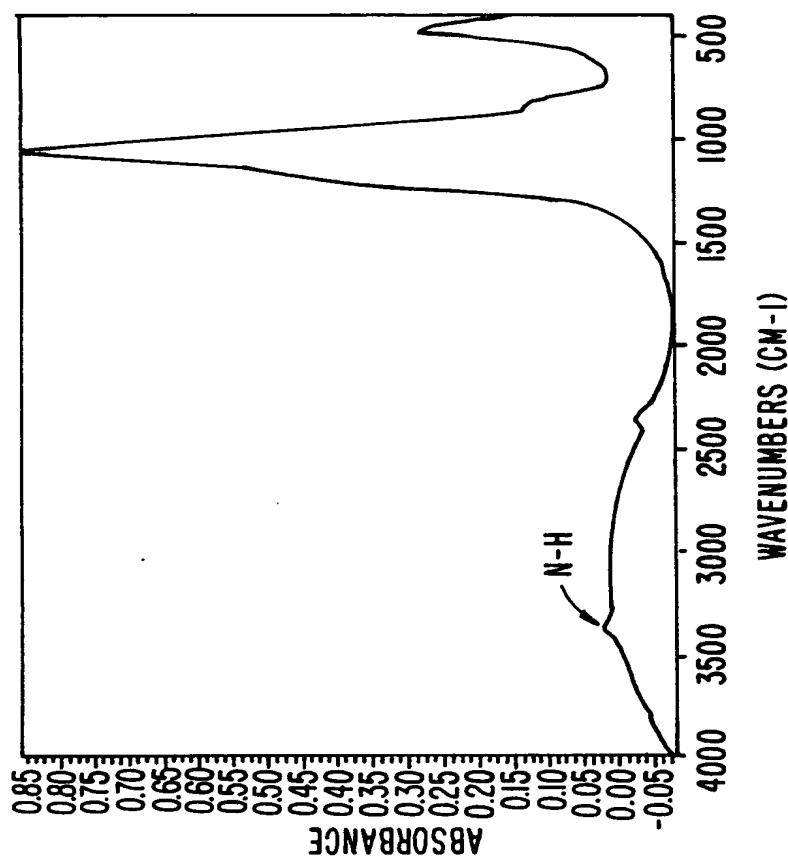


FIG. 11B.

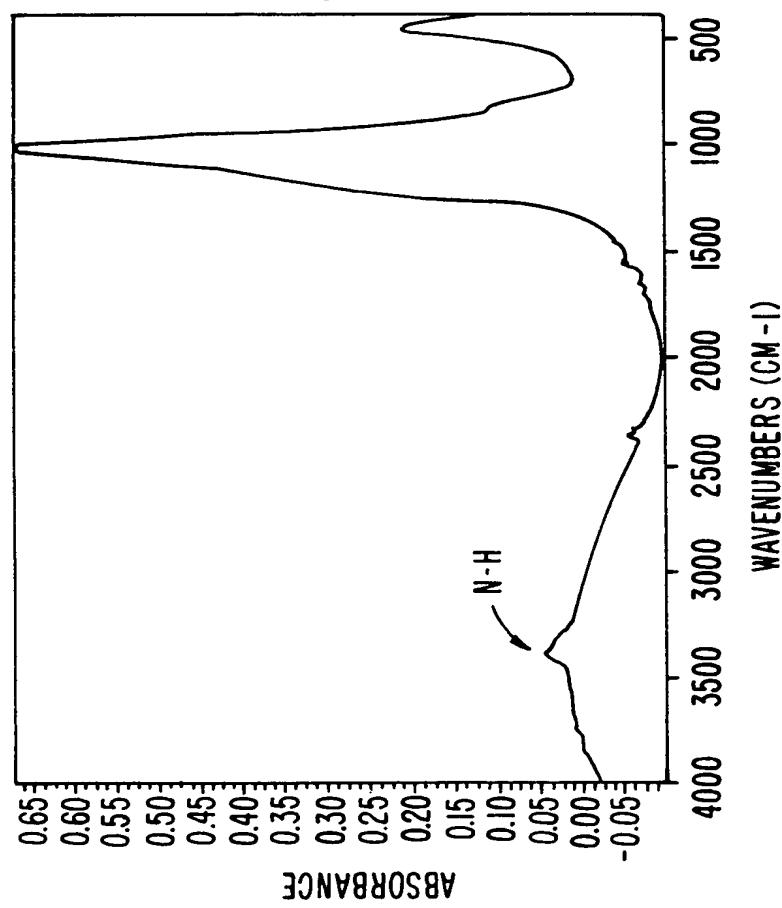


FIG. 11A.

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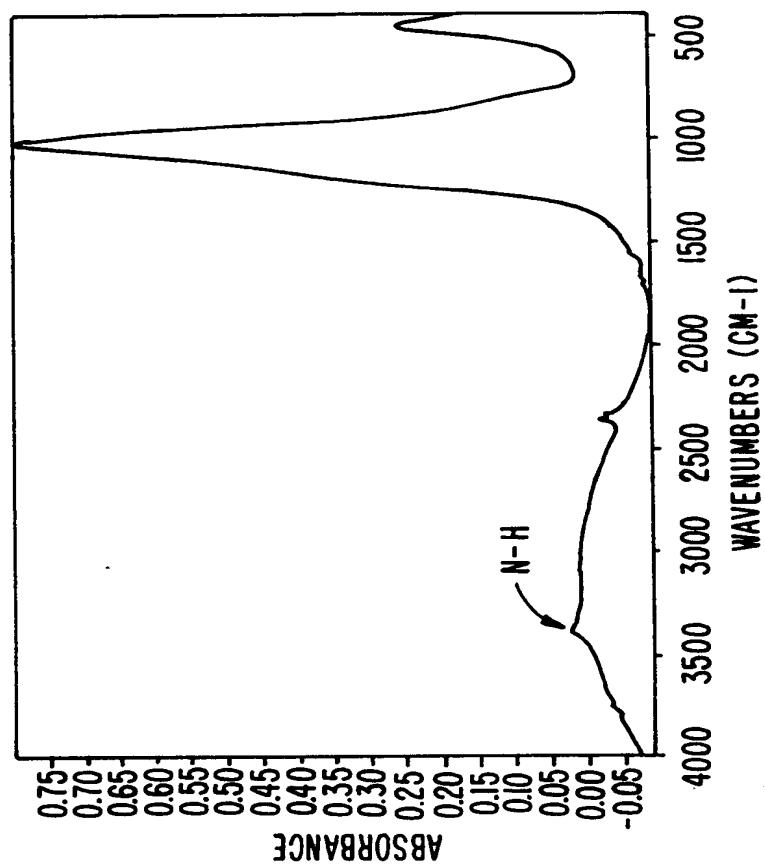


FIG. III.D.

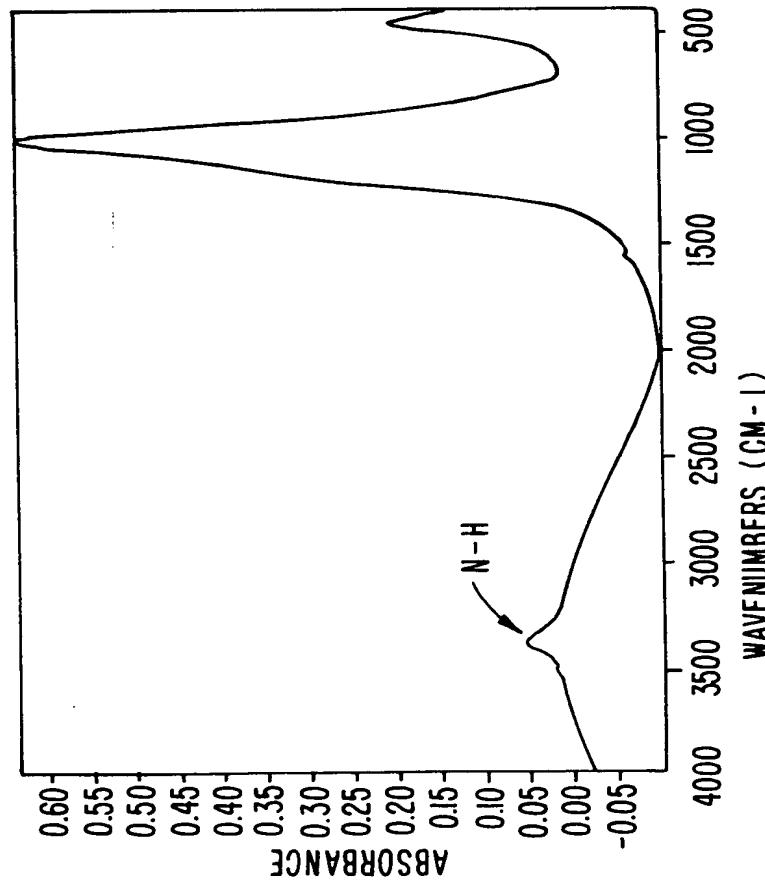


FIG. III.C.

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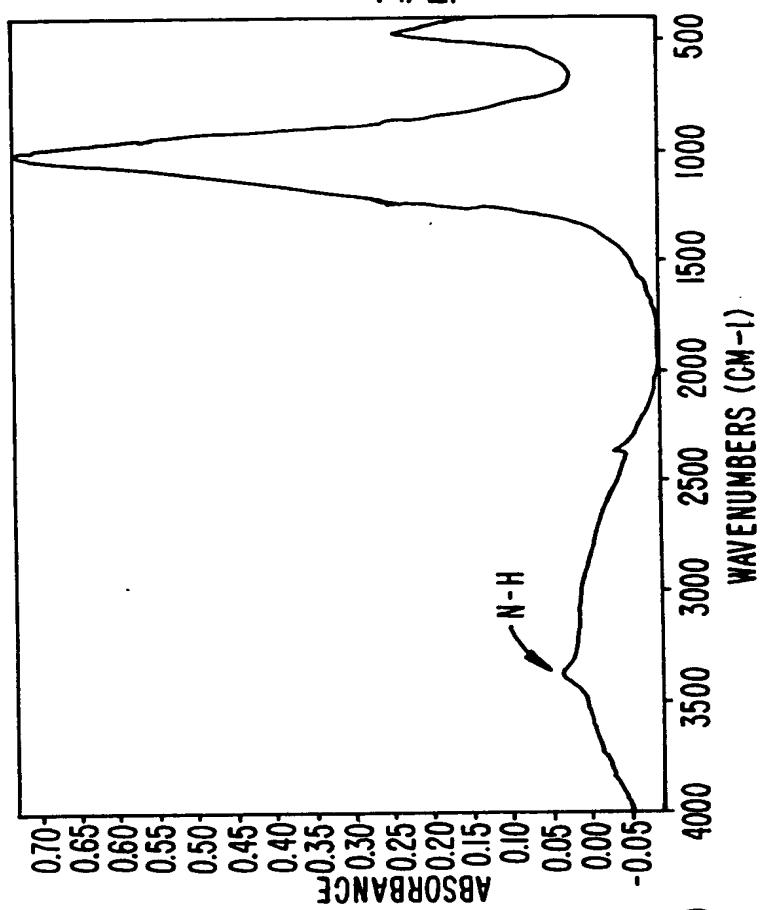


FIG. III F.

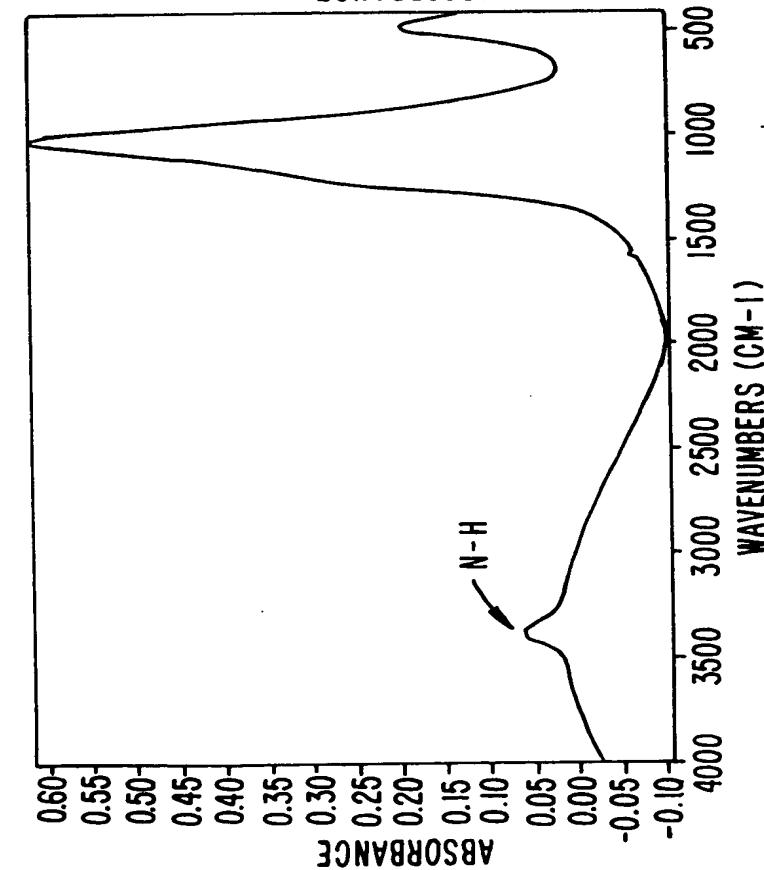


FIG. III E.

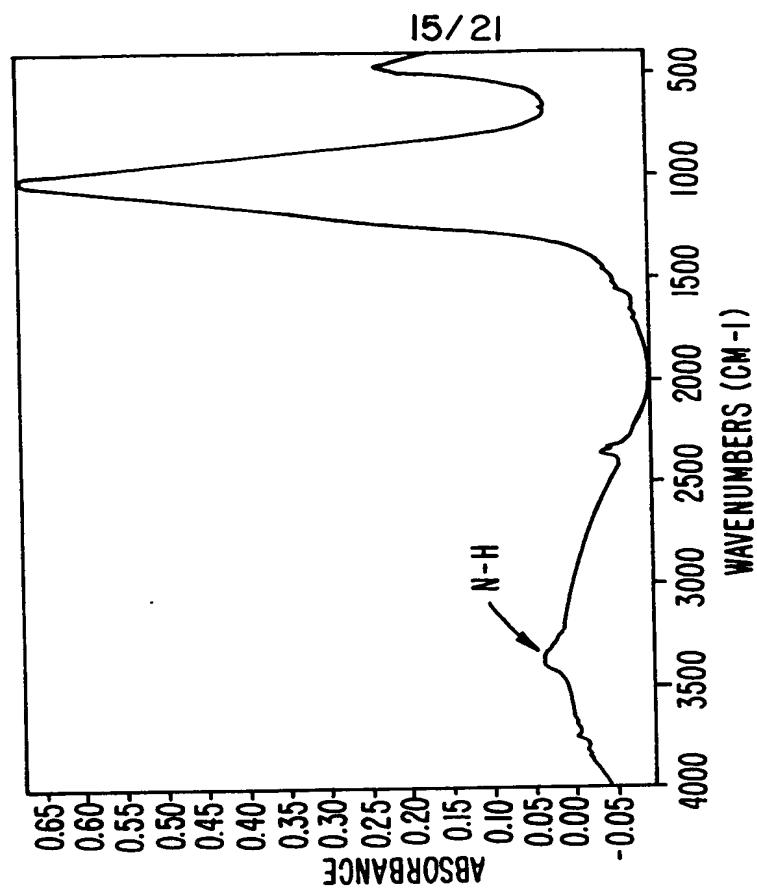


FIG. IIIH.

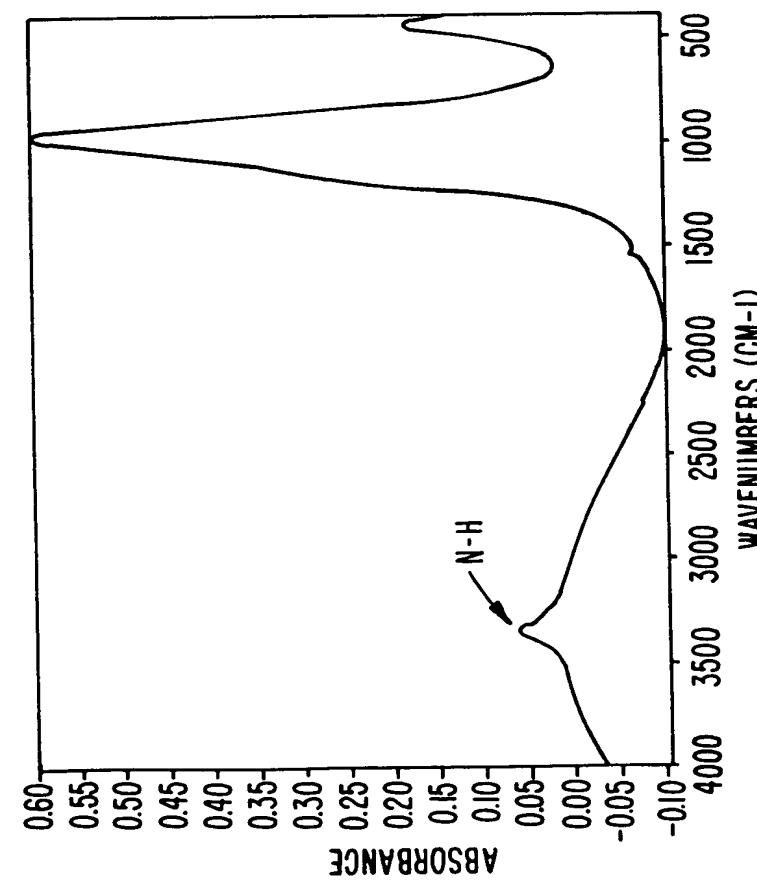


FIG. IIIG.

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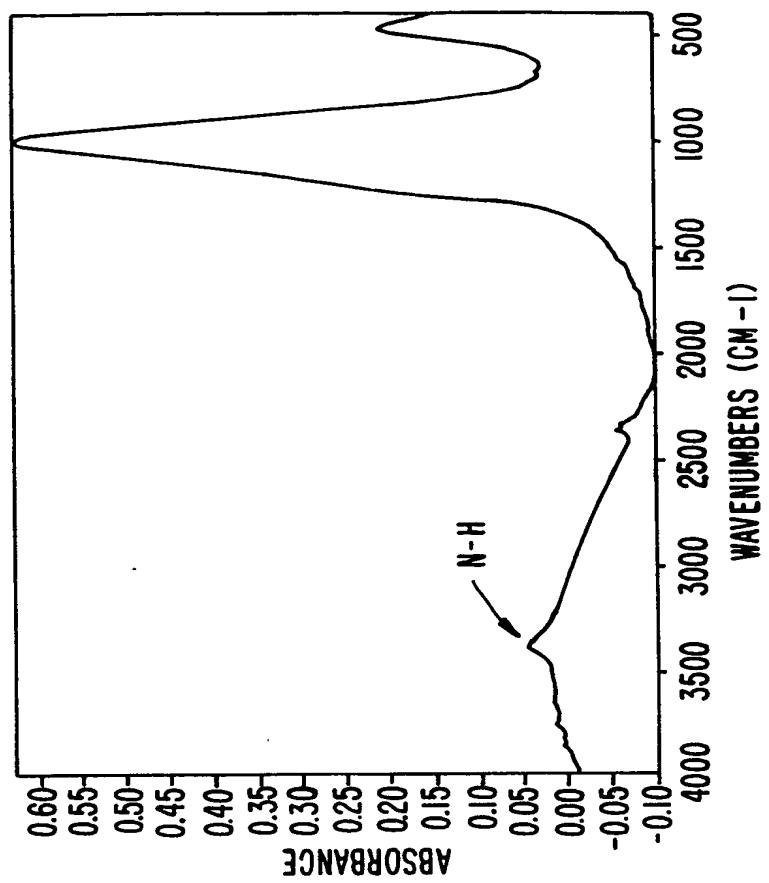


FIG. III.

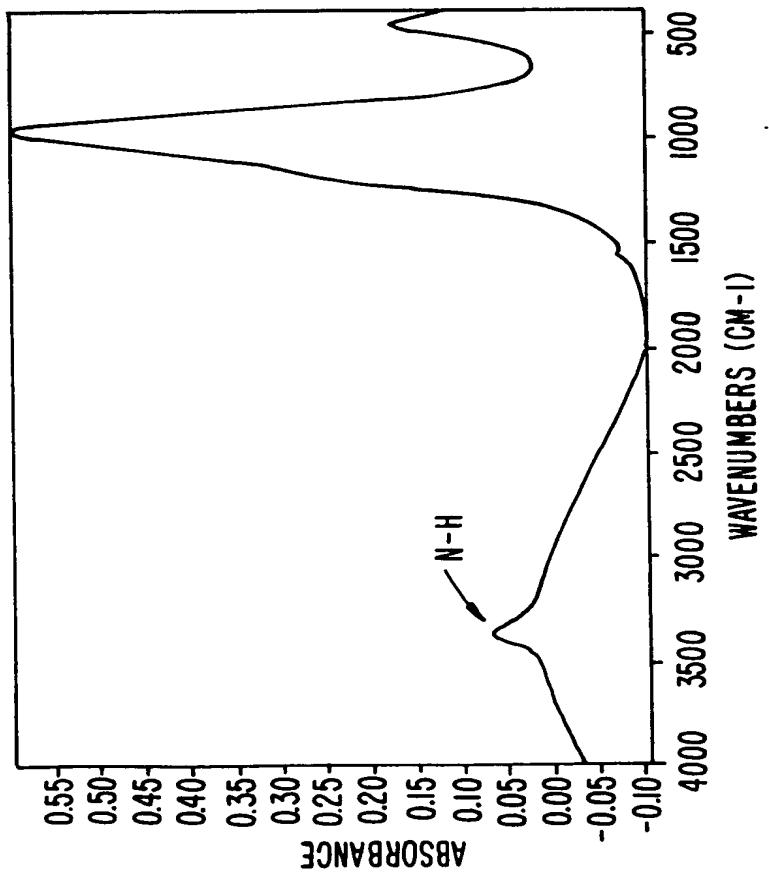


FIG. III.

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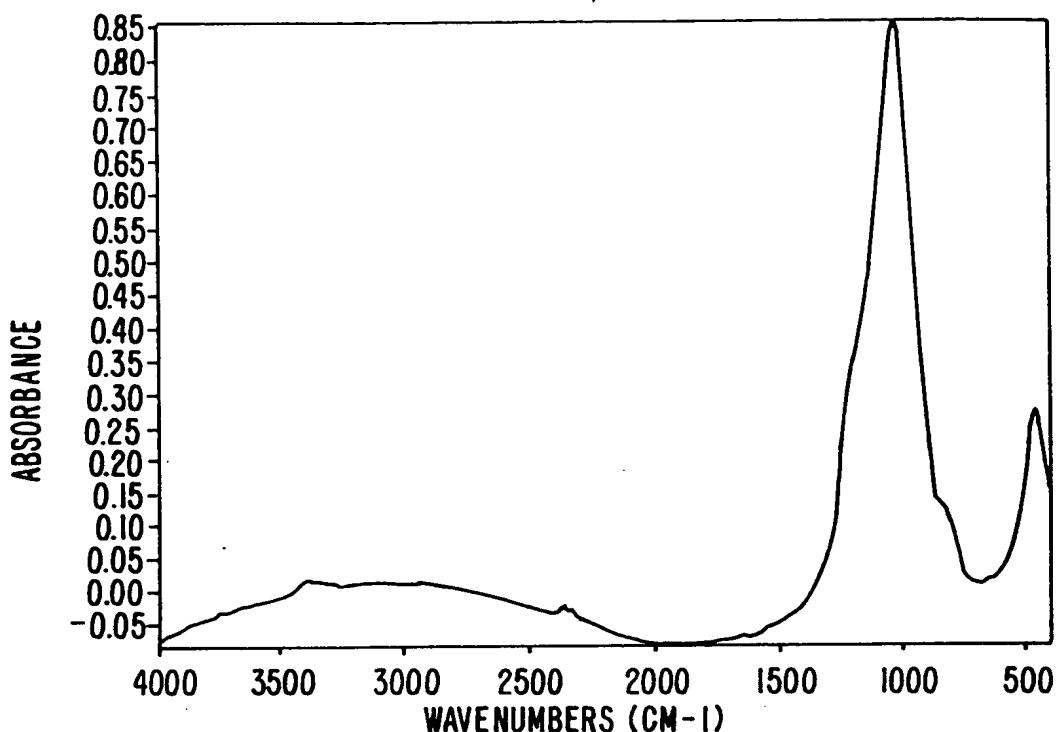


FIG. 12A.

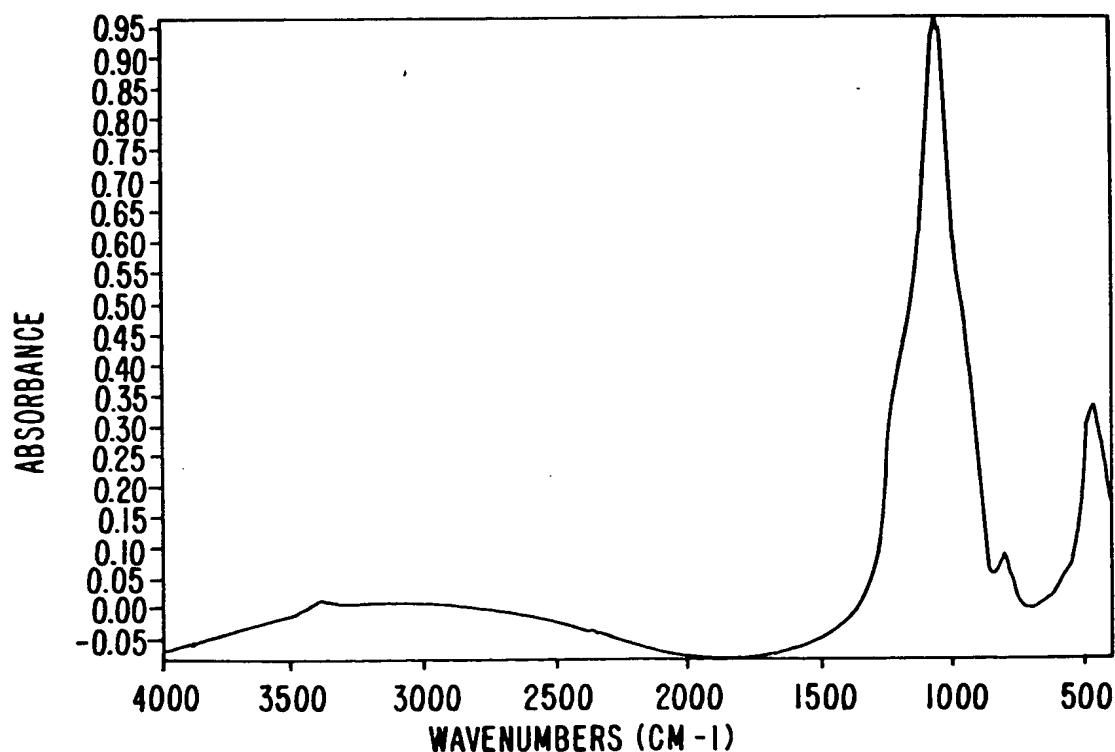


FIG. 12B.

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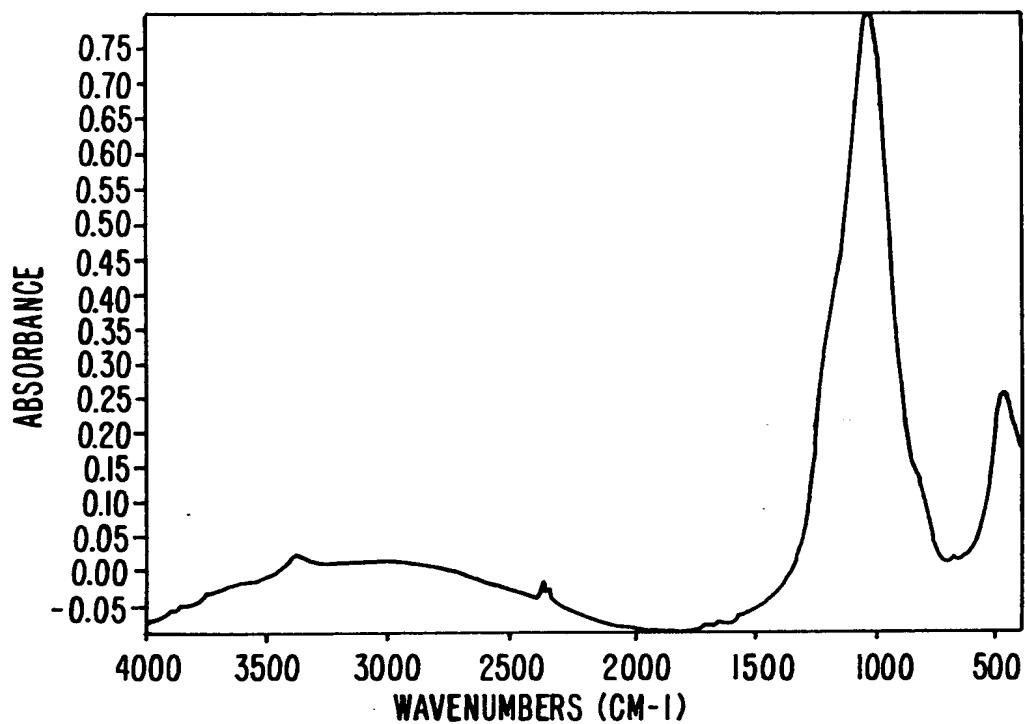


FIG. 12C.

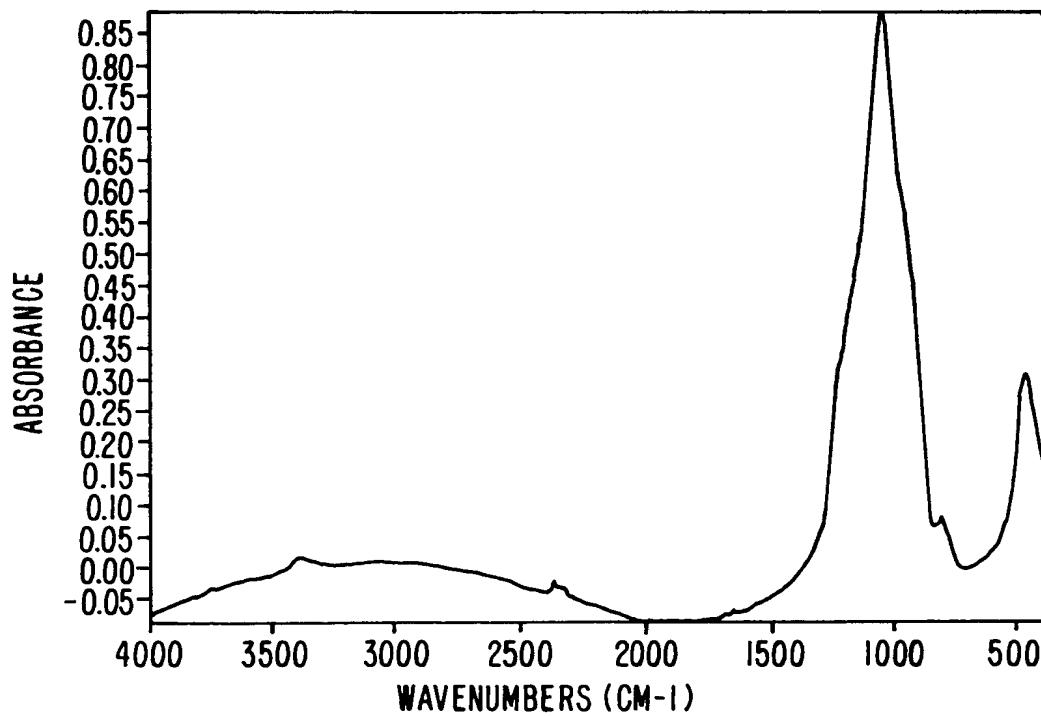


FIG. 12D.

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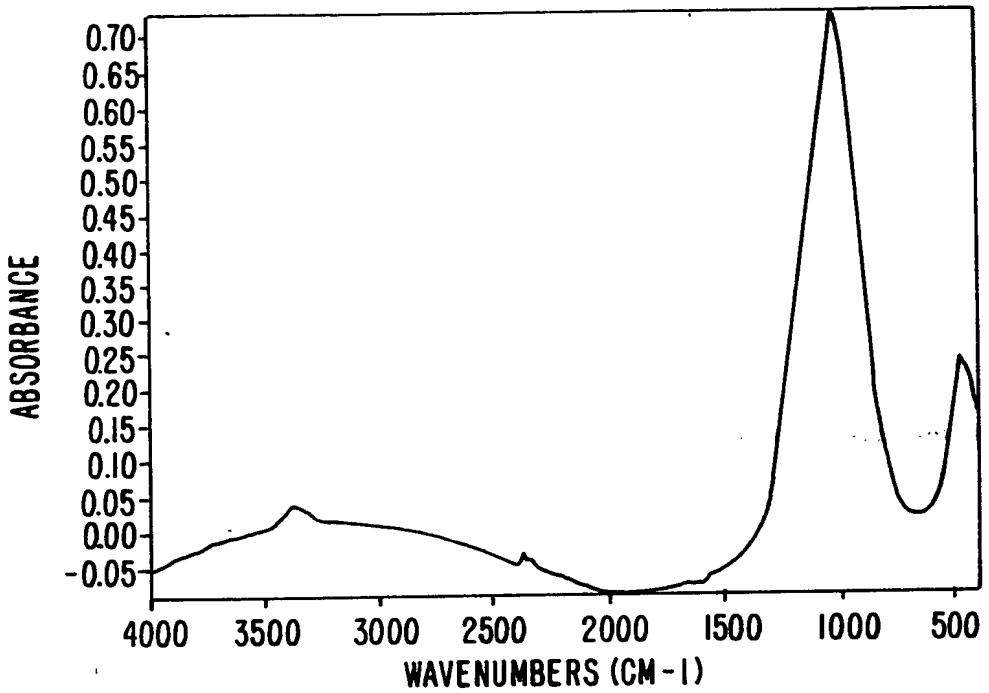


FIG. 12E.

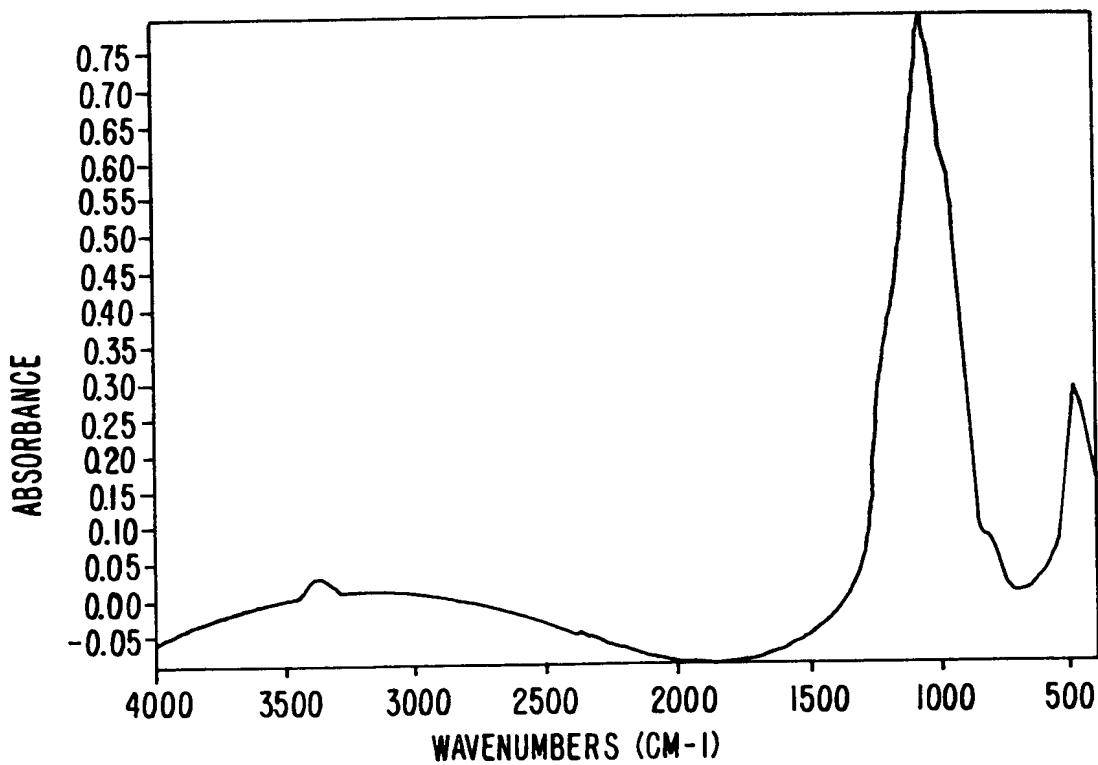


FIG. 12F.

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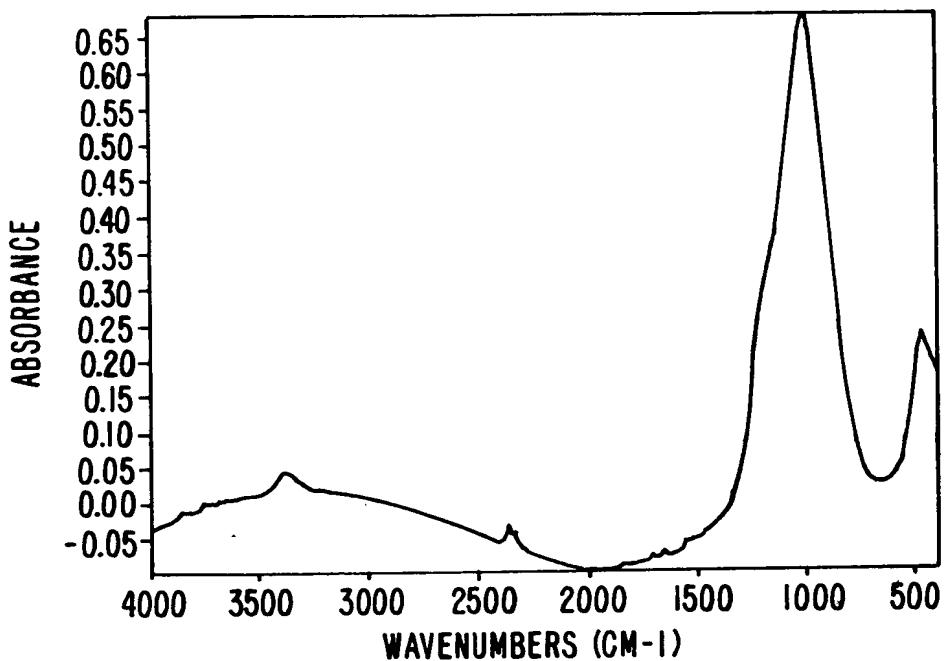


FIG. 12G.

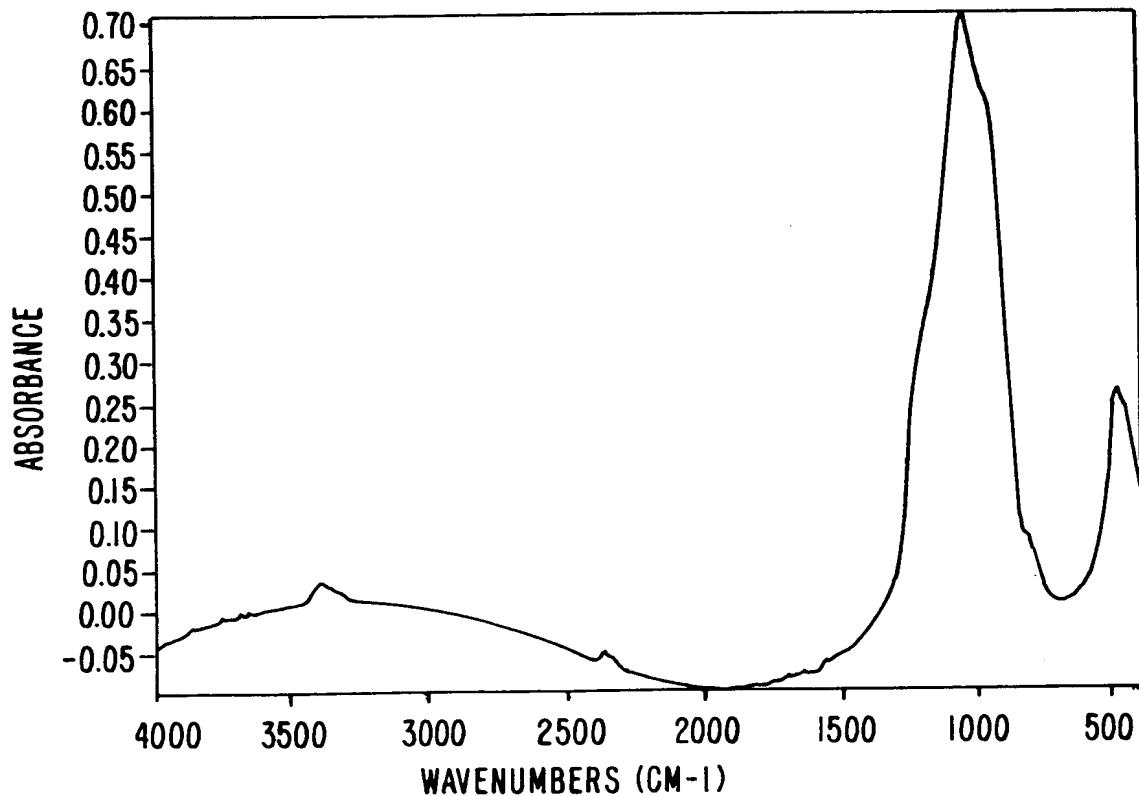


FIG. 12H.

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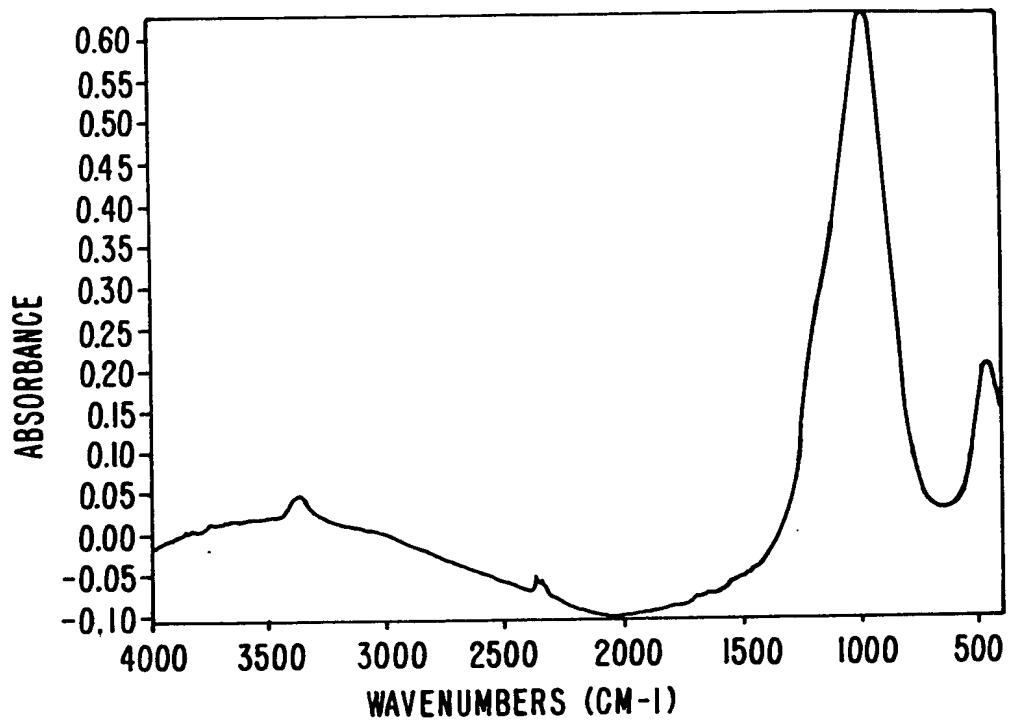


FIG. 12I.

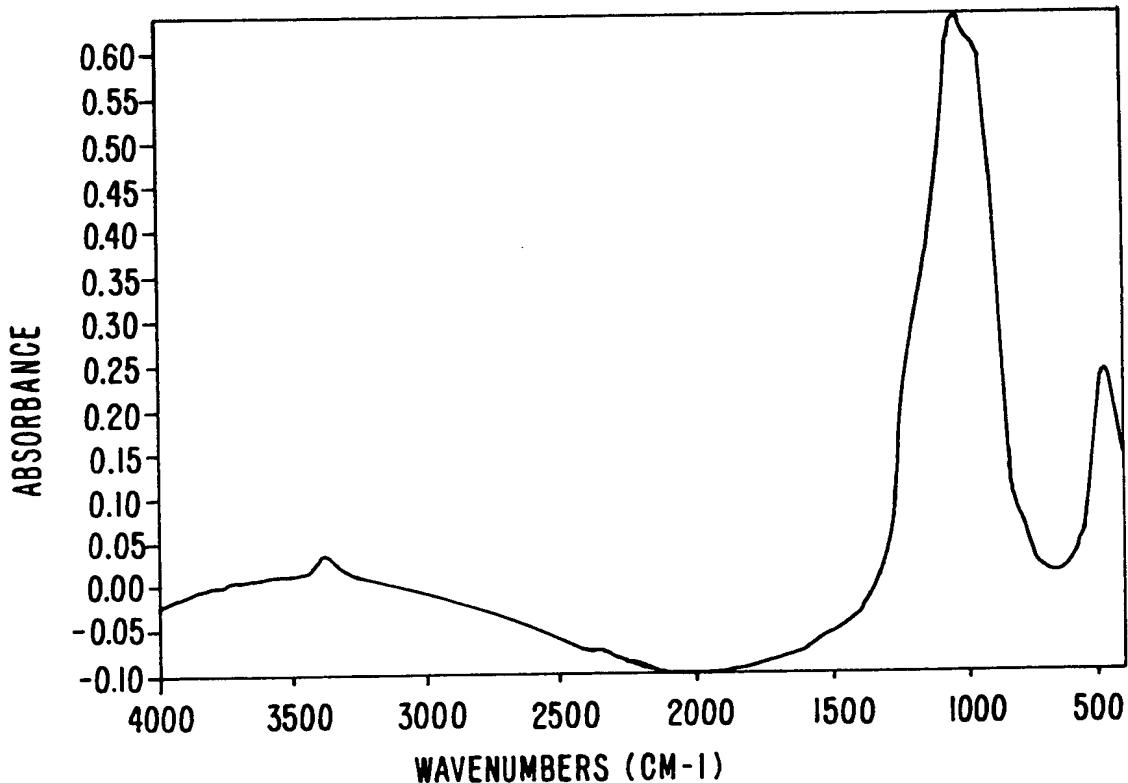


FIG. 12J.